

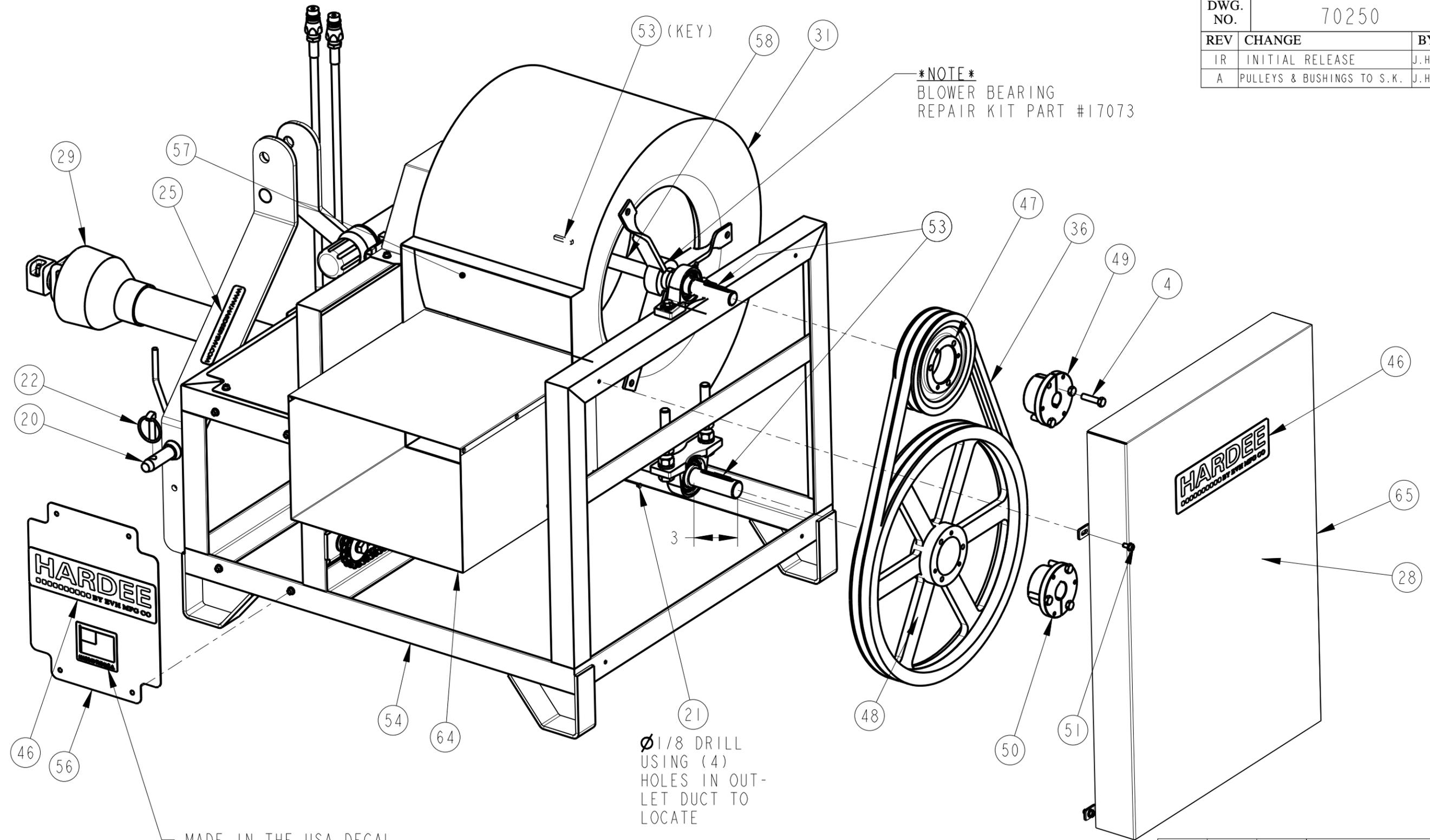
Item	Part Number	Qty.	Description				
1	10002	2	HEX BOLT, 1/4-20 X 1 Gr.5 PLATED	50	17025	1	BUSHING, SPLIT TAPER, 1-1/4" BORE
2	10017	3	HEX BOLT, 5/16" X 1" Gr.5 PLATED	51	17054	19	HEX WASHER HD THRD ROLLING SCREW, 1/4-20 X 1/2"
3	10031	1	HEX BOLT, 3/8-16 X 1 Gr. 5 PLATED	52	25724	1	CYLINDER PIN WELDMENT
4	10032	10	HEX BOLT, 3/8 x 1-1/2 Gr.5 PLATED	53	33102	3	KEY, 1/4" X 1-1/2"
5	10033	1	HEX BOLT, 3/8" x 2" Gr.5 PLATED	54	70299	1	MAIN FRAME WELDMENT, BLOWER
6	10035	1	HEX BOLT, 3/8" x 3" Gr.5 PLATED	55	70303	1	CYLINDER TO CHAIN MT, BLOWER
7	10074	2	HEX BOLT, 1/2" X 2-1/2" Gr.5 PLATED	56	70305	2	SMALL SHIELD, BLOWER
8	10162	7	HEX NUT, 3/8" (Gr.5 PLATED)	57	70306	1	LARGE SHIELD, BLOWER
9	10164	2	HEX NUT, 1/2" (Gr.5 PLATED)	58	70307	1	MAIN SHAFT, BLOWER
10	10165	12	HEX NUT, 5/8" PLATED	59	70308	1	MAIN POWER SHAFT
11	10182	7	LOCK WASHER, 3/8 PLATED	60	70330	1	SPROCKET WELDMENT, BLOWER
12	10184	2	LOCKWASHER, 1/2" PLATED	61	70331	1	CYLINDER MOUNT BRACKET
13	10185	8	LOCKWASHER, 5/8" PLATED	62	70332	2	SPACER, IDLER SPROCKET
14	10200	2	FLATWASHER, 1/4" PLATED	63	70333	1	ROLLER CHAIN, 40 PITCH
15	10202	5	FLATWASHER, 3/8" PLATED	64	70336	1	OUTLET DUCT, BLOWER
16	10204	3	FLATWASHER, 1/2" USS PLATED	65	70339	1	BLOWER, MAIN SHIELD ASSY
17	10205	8	FLATWASHER, 5/8" PLATED	66	70340	1	CYLINDER MOUNT PLATE, BLOWER
18	10207	1	FLATWASHER, 1" PLATED	67	70341	1	GUARD, CHAIN
19	10252	1	COTTER PIN, 3/16" X 2" PLATED	68	MADEINUSA	2	DECAL, MADE IN THE USA
20	10307	2	HITCH PIN, CATEGORY 1				
21	10339	6	POP RIVET				
22	10346	2	LYNCH PIN W/SNAP RING, CAT. 1 & 2				
23	10850	1	ELBOW, 4-M-JIC X 6-M-NPT 90 DEG. ELBOW				
24	11727	1	SERIAL NUMBER PLATE				
25	11850	2	DECAL, WEB SITE				
26	15854	1	MANUAL HOLDER CANISTER				
27	15860	2	U-NUT, 1/4"-20 UNC				
28	16844	1	DECAL, SUPER DEBRIS BLOWER				
29	16885	1	PTO SHAFT, DEBRIS BLOWER				
30	16933	2	HOSE COUPLER, 1/2" X 1/2" NPT				
31	16995	1	CURVE BLOWER, DOUBLE INLET, 15-1/16" WHEEL DIA.				
32	16996	2	PILLOW BLOCK BEARING, 1-1/4"				
33	16997	2	PILLOW BLOCK BEARING, 1"				
34	16998	1	HYDRAULIC CYLINDER, 2" X 10"				
35	17000	2	IDLER SPROCKET, 17 TOOTH #40 - 1/2" BORE				
36	17001	1	V-BELT PAIR, 50"				
37	17003	4	HEX BOLT, FULL THRD, 5/8 X 5 Gr.5 PLATED				
38	17004	1	6-NPT X 4-JIC 90 EL W/.032 RESTRICT.				
39	17006	2	JAM NUT, 1-1/8"-12 RH FINE THREAD				
40	17008	3	CAP SCREW, #10-24 X 1-1/4 FLAT HD SOCKET PLATED				
41	17009	3	HEX NUT, #10-24 Gr. 5 PLATED				
42	17011	1	MASTER LINK, 40 PITCH ROLLER CHAIN				
43	17012	1	HYD. HOSE, 1/4" SAE 100R17-4 X 84"LG. W/4-F-JIC SWIVEL X 8 M-NPT				
44	17013	1	HYD. HOSE, 1/4" SAE 100R17-4 X 96"LG. W/4-F-JIC SWIVEL X 8 M-NPT				
45	17014	1	3/16 TO 5/8 HOSE CLAMP BODY				
46	17016	3	DECAL, HARDEE LOGO (3 X 11)				
47	17022	1	(SMALL) SHEAVE, B SECT. V-BELT 2 GROOVE TAPER				
48	17023	1	SHEAVE, B SECTION V-BELT 2 GROOVE TAPER				
49	17024	1	BUSHING, SPLIT TAPER, 1" BORE				

DWG. NO.	70250		REV.	IR	
REV	CHANGE	BY	DATE	ECN	
IR	INITIAL RELEASE	J.H.P.	5/6/24	1819	
A	PULLEYS & BUSHINGS TO S.K.	J.H.P.	9/22/25	1836	

MODELED BY	M. J. Z.	2/28/24	HARDEE BY EVH MFG. CO. LORIS S.C.		
CHECKED BY	C. K. N.	5/6/24			
MATERIAL			R.M.N.	DESCRIPTION	SHEET 1 of 5
			N/A	SDB2200 - DEBRIS BLOWER	
All Dimensions in Inches Unless Otherwise Specified Dimensions in [] are in Millimeters Tolerance Unless Otherwise Specified Fractional Dimensions ± 1/16" Angular Dimensions ± 1° Decimal Dim. to Limits Shown All Holes to be +0 -1/32"			Manufactured By:	DO NOT SCALE	DWG. NO. 70250
			EVH Mfg. Co., LLC	B	DWG. NO. 70250

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NOTE
 BLOWER BEARING
 REPAIR KIT PART #17073



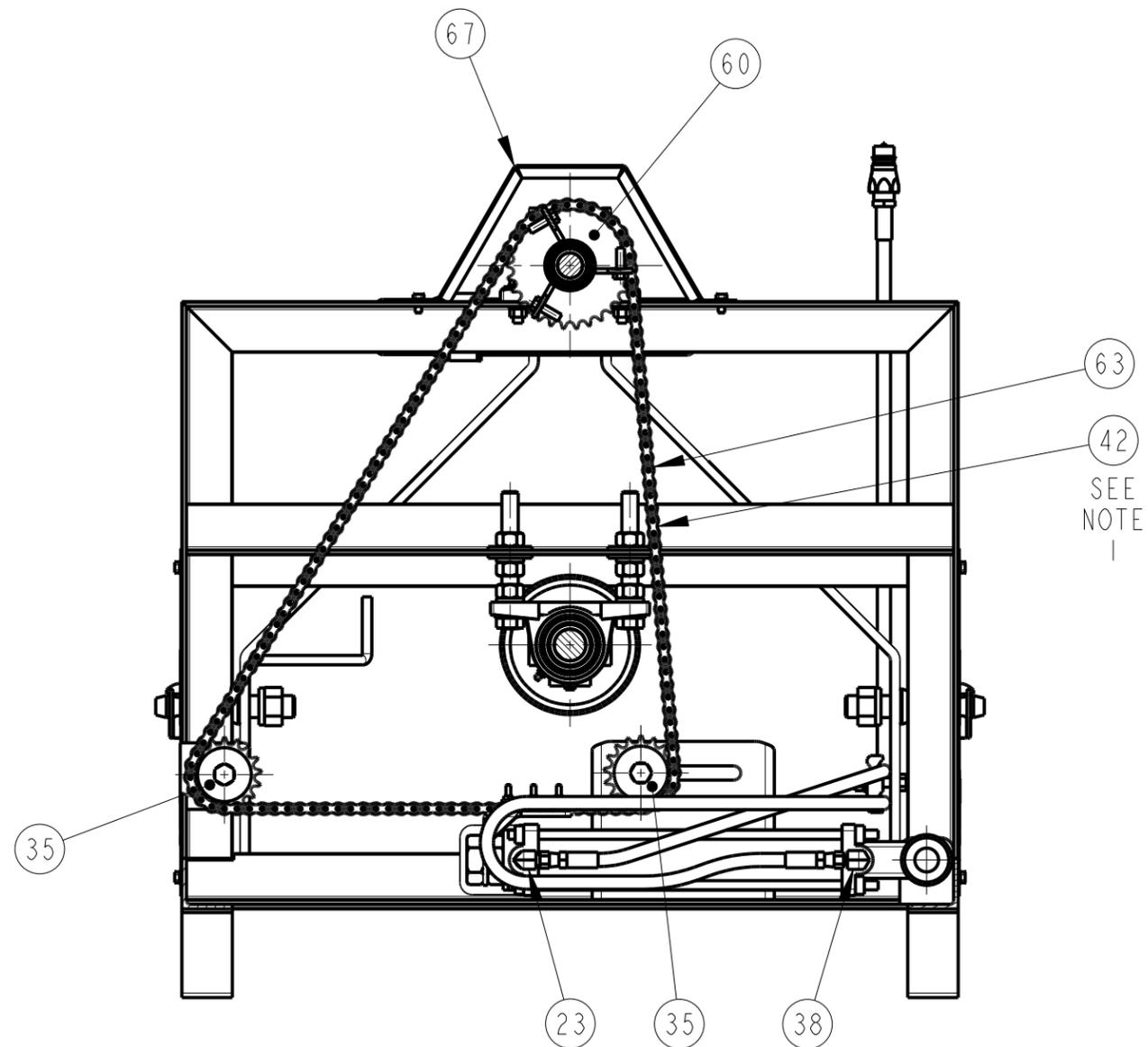
Ø1/8 DRILL
 USING (4)
 HOLES IN OUT-
 LET DUCT TO
 LOCATE

MADE IN THE USA DECAL

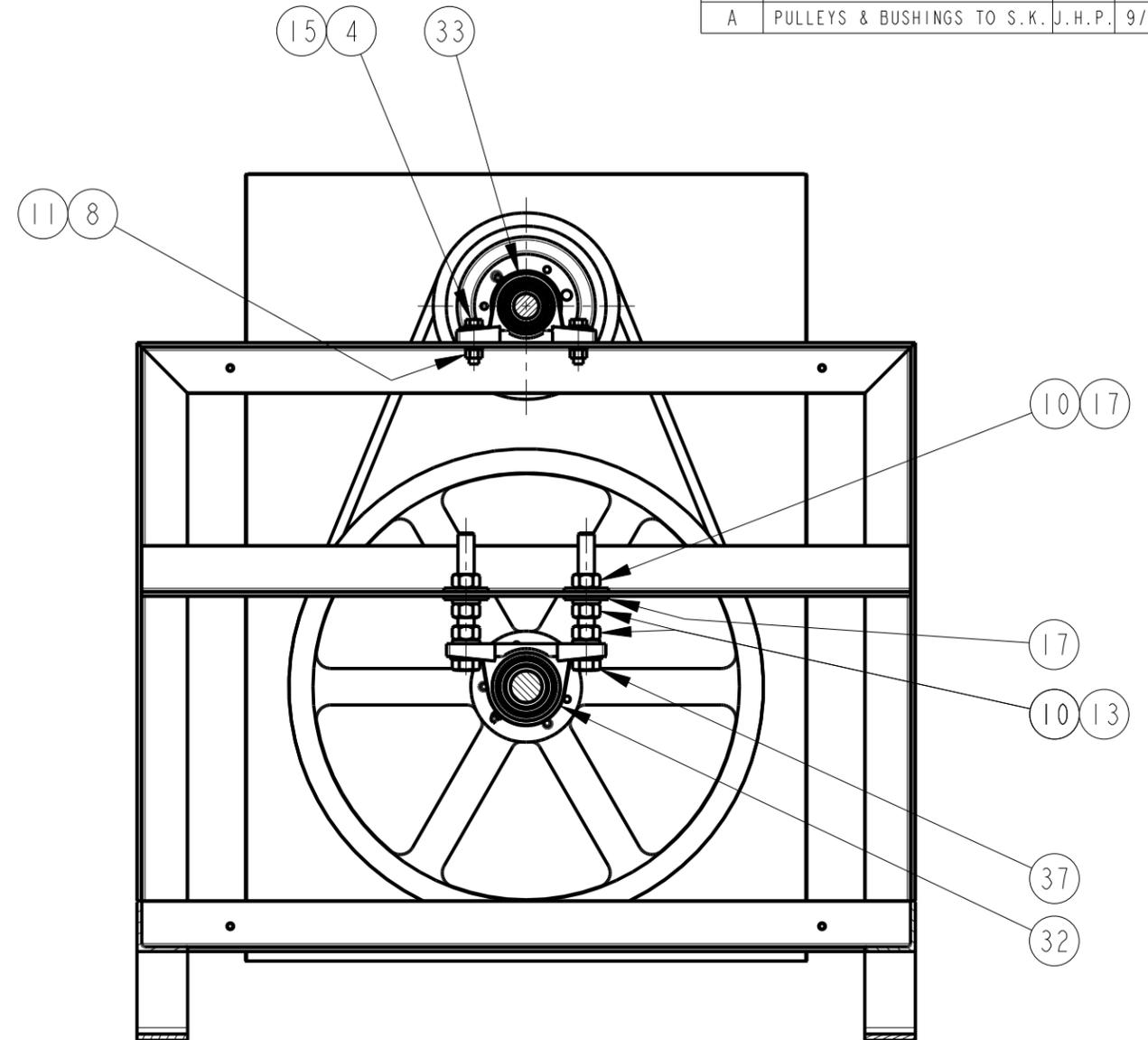
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CHECKED BY	C. K. N.	5/6/24		
MATERIAL	R.M.N.	N/A	DESCRIPTION	SHEET 2 of 5
Manufactured By: EVH Mfg. Co., LLC			SDB2200 - DEBRIS BLOWER	
DO NOT SCALE	B DWG SIZE	DWG. NO.	70250	

DWG. NO.	70250	REV.	IR	
REV	CHANGE	BY	DATE	ECN
IR	INITIAL RELEASE	J.H.P.	5/6/24	1819
A	PULLEYS & BUSHINGS TO S.K.	J.H.P.	9/22/25	1836



FRONT PILLOW BLOCK & CHAIN ARRANGEMENT



REAR PILLOW BLOCK ARRANGEMENT

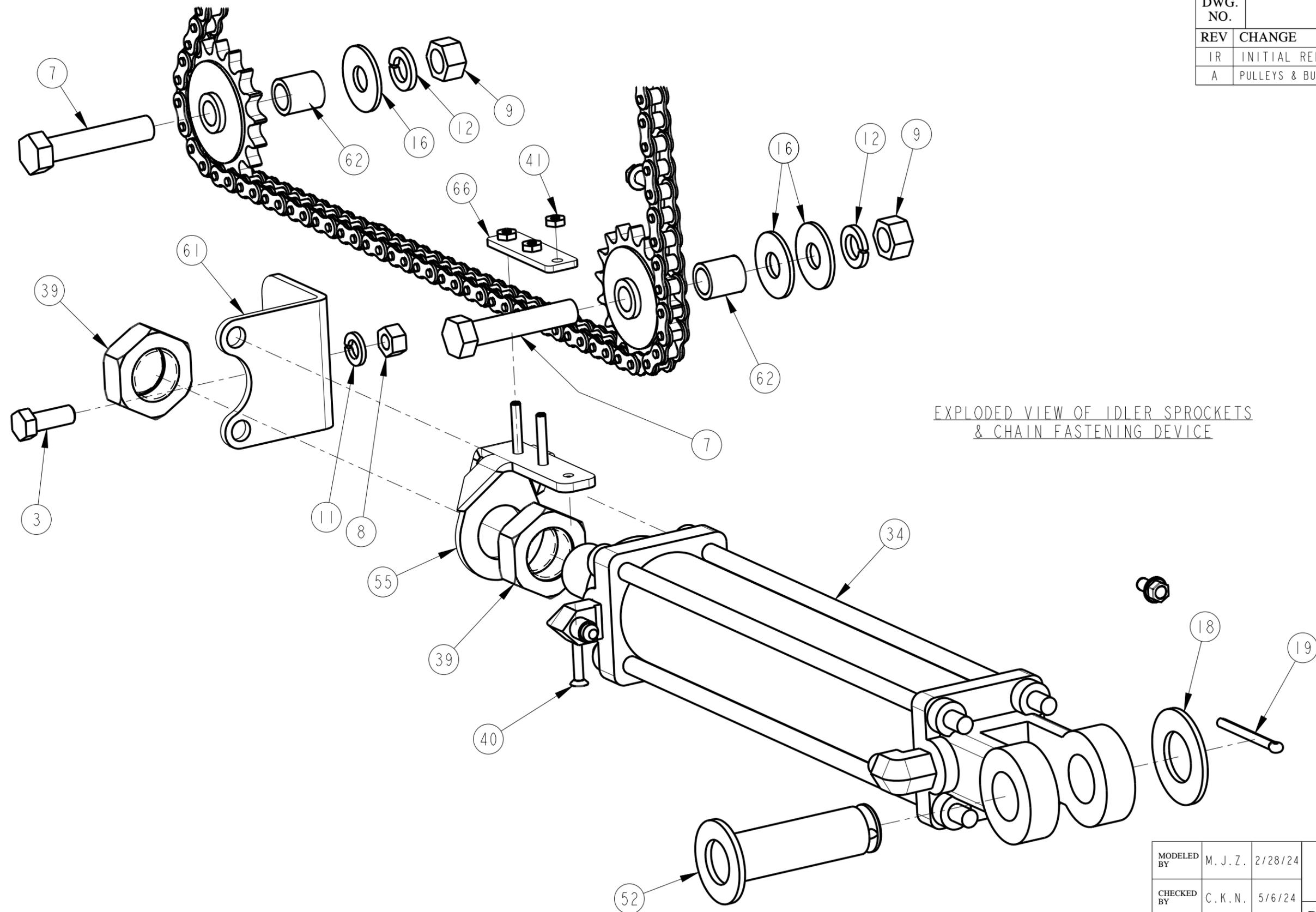
NOTES:

1. LOCATION OF CHAIN MASTER LINK IS NOT CRITICAL.

All Dimensions in Inches Unless Otherwise Specified	
Dimensions in [] are in Millimeters	
Tolerance Unless Otherwise Specified	
Fractional Dimensions $\pm 1/16"$	Angular Dimensions $\pm 1^\circ$
Decimal Dim. to Limits Shown	All Holes to be $+0 -1/32"$

MODELED BY	M. J. Z.	2/28/24	HARDEE BY EVH MFG. CO. LORIS S.C.	
CHECKED BY	C. K. N.	5/6/24		
MATERIAL	R.M.N.	N/A	DESCRIPTION	SHEET 3 of 5
Manufactured By: EVH Mfg. Co., LLC			SDB2200 - DEBRIS BLOWER	
DO NOT SCALE	B	DWG. NO.	70250	

DWG. NO.	70250	REV.	IR
REV	CHANGE	BY	DATE
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A	PULLEYS & BUSHINGS TO S.K.	J.H.P.	9/22/25
		ECN	
		1819	1836

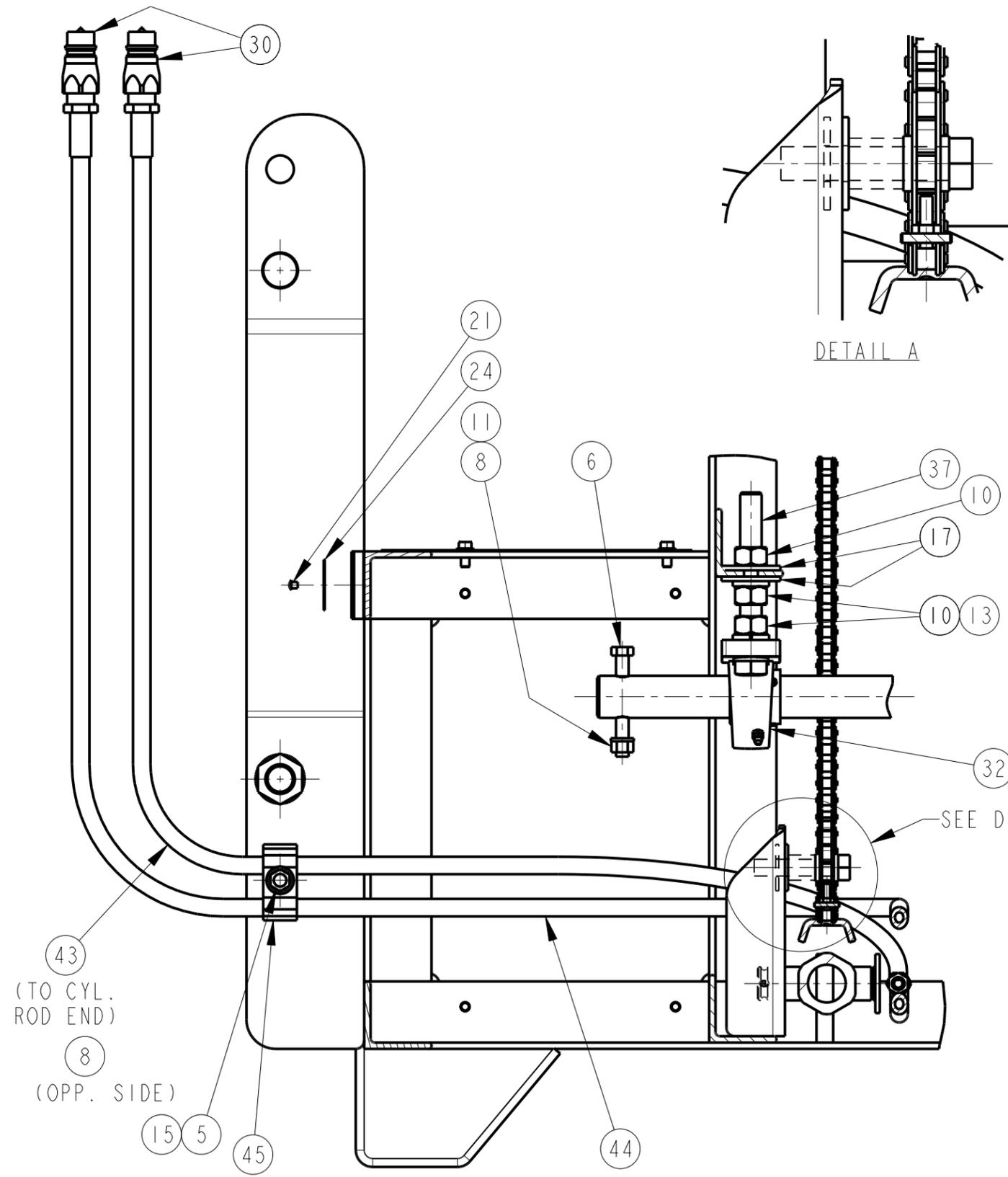


EXPLODED VIEW OF IDLER SPROCKETS
& CHAIN FASTENING DEVICE

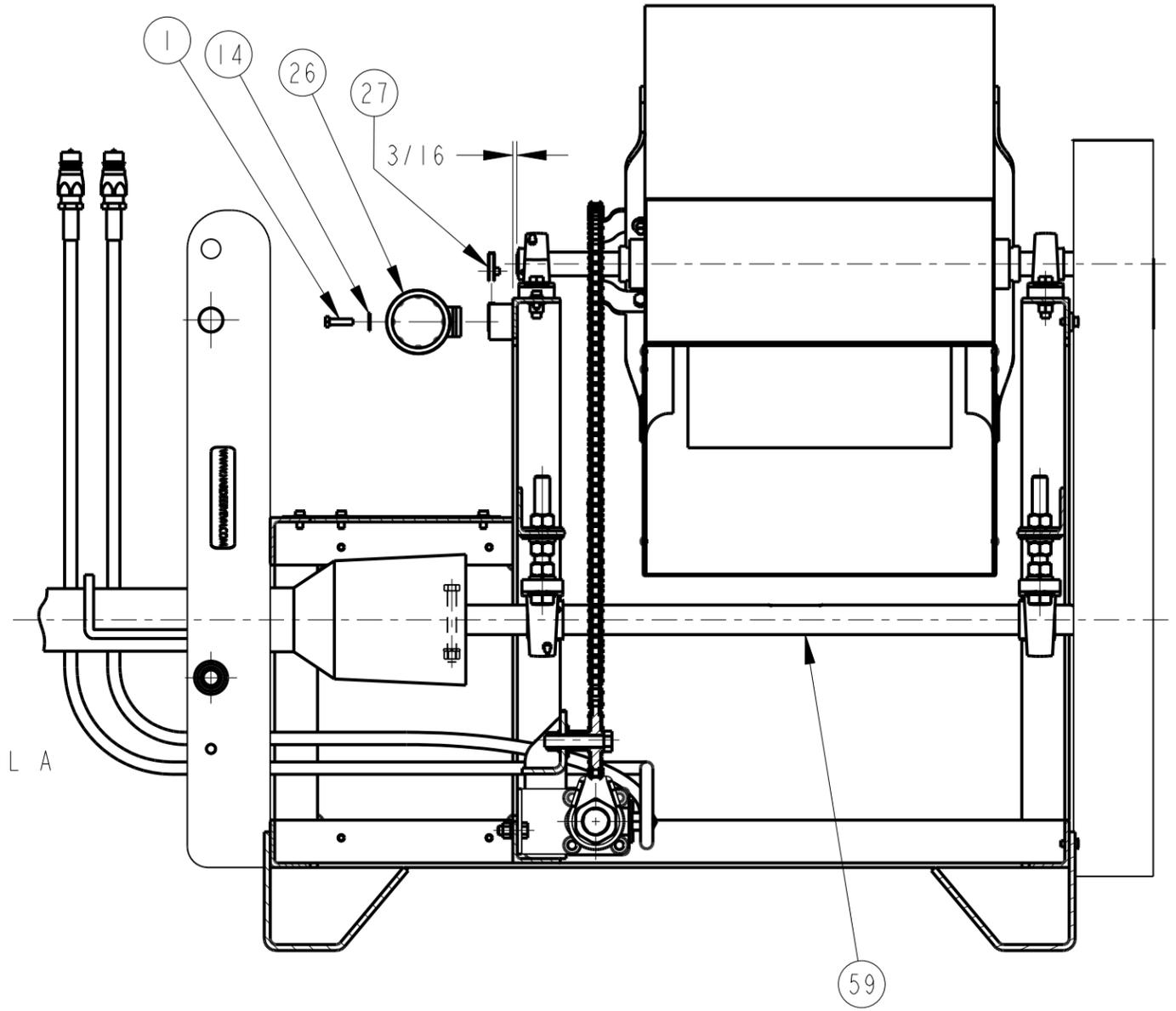
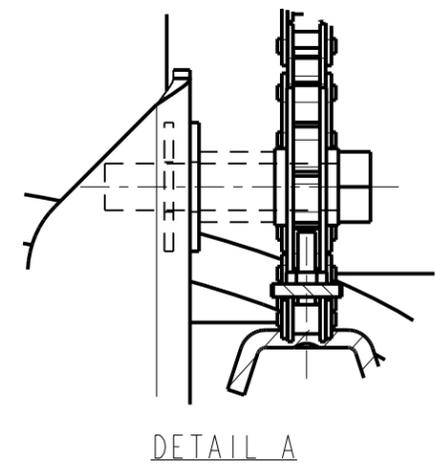
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CHECKED BY	C. K. N.	5/6/24		
MATERIAL	R.M.N.	N/A	DESCRIPTION	SHEET 4 of 5
Manufactured By: EVH Mfg. Co., LLC			SDB2200 - DEBRIS BLOWER	
DO NOT SCALE	B DWG SIZE	DWG. NO.	70250	

DWG. NO.	70250	REV.	IR	
REV	CHANGE	BY	DATE	ECN
IR	INITIAL RELEASE	J.H.P.	5/6/24	1819
A	PULLEYS & BUSHINGS TO S.K.	J.H.P.	9/22/25	1836



CHAIN TENSIONER & HOSE ARRANGEMENT
(CYLINDER & M.P. SHAFT NOT SHOWN)



LEFT SIDE SECTION VIEW
(CHAIN GUARD REMOVED)

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MATERIAL	R.M.N.	N/A	DESCRIPTION	SHEET 5 of 5
Manufactured By: EVH Mfg. Co., LLC			SDB2200 - DEBRIS BLOWER	
DO NOT SCALE	B	DWG. NO.	70250	